



Dart Aerospace Ltd.
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D3562-042
Job Sheet 187395



Part No: D3562-042

Job Qty: 1 ea

Part Name: Step Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/18

Job Tracking No:

Due Date: 1/9/19

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV G IPP Rev:A New Issue 06-11-09 JLM IPP rev B ECN 987 07.10.09 EC verified by: DD IPP Rev:C ECN1048 07-12-18 DD verified by: EC IPP Rev:D 08-07-28 add chemical conversion coat DD verf:EC IPP REV:E 13.06.03 PER DWG REV.F DD VERF:JLM IPP REV:F 16.06.23 AS PER DWG REV.G DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	1/9/19	1/9/19	0.00	0.00	Start Up Large Fab-4		CPL
100	Large Fab	1 pcs	1/9/19	1/9/19	0.00	1.42	Large Fab 8		CPL
110	QC	1 pcs	1/9/19	1/9/19	0.00	0.00	QC5		CPL
120	HandFinish	1 pcs	1/9/19	1/9/19	0.00	0.25	HandFinish1		CPL
130	QC	1 pcs	1/9/19	1/9/19	0.00	0.00	QC7-2		CPL
140	Small Fab	1 pcs	1/9/19	1/9/19	0.00	2.25	Small Fab-4		CPL
150	QC	1 pcs	1/9/19	1/9/19	0.00	0.00	QC5		CPL
160	Large Fab	1 pcs	1/9/19	1/9/19	0.00	1.42	Large Fab 2		CPL
170	QC	1 pcs	1/9/19	1/9/19	0.00	0.00	QC10		CPL
180	QC	1 pcs	1/9/19	1/9/19	0.00	0.00	QC5		CPL
190	HandFinish	1 pcs	1/9/19	1/9/19	0.00	0.25	HandFinish1		CPL
200	Powdercoat	1 pcs	1/9/19	1/9/19	0.00	0.34	Powdercoat1		CPL
205	SprayPaint	1 pcs	1/9/19	1/9/19	0.00	0.00			CPL
210	HandFinish	1 pcs	1/9/19	1/9/19	0.00	0.25	HandFinish3		CPL
215	QC	1 pcs	1/9/19	1/9/19	0.00	0.00	QC3		CPL
220	QC	1 pcs	1/9/19	1/9/19	0.00	0.00			CPL
230	Packaging	1 pcs	1/9/19	1/9/19	0.00	0.00	Packaging3-1		CPL
240	QC21-SA	1 Ea	1/9/19	1/9/19	0.00	0.00	QC21		CPL

Part Op 100 - 1-Cut D2622 extrusion as per Dwg D3562

Descriptions: 140 - 1- Transfer drill Rivet holes as per dwg D3562.

160 - 1-Weld end caps as per Dwg D3562& QSI004. Inspect for foreign objects as per QSI024.

200 - START TIME:

205 - Prime Tempo Grey 4500-P-23 per QSI005 4.2.1.3.2

DEC 2 1 2018



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CANADA
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www.dartaerospace.com

Container No: S136354



Part: D3562-042

Job No: 187395

Serial No/Batch: S136354

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/10/18

wing walk. 1138963

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2622-120C	Step Extrusion	1 Ea (1 ea)	90-Start up Operation	5104007
D2734	Step End Plate	2 Ea (2 ea)	140-Small Fab	5102822
D3560-042	Arm Weldment	1 Ea (1 ea)	140-Small Fab	5073043
D3560-044	Arm Weldment	1 Ea (1 ea)	140-Small Fab	5136357
MS20600-AD4W4	Rivet	32 Ea (32 ea)	140-Small Fab	5117999

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2622-120C	1	323	0
140-Small Fab	D2734	2	50	0
	D3560-042	1	5	0
	D3560-044	1	0	0
	MS20600-AD4W4	32	2,238	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



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